

1. DE CMC Light Green		\$1.00	
24.	Sewing Thread	Overlocking	Stitching
a. Grist		17 grist	10.5 grist
b. Construction		3 cord each single	2 cord each single
c. Count of yarn		2/12.9 tex $\pm$ 3%	2/31.5 tex $\pm$ 3%
d. Balance of twist		6, 7	2, 3
e. Direction of twist		S/Z	S/Z
f. B.S (24" BG)		Av=3 lbs (1.36 kg)	Av=4.92 lbs (2.23 kg)
g. Nature of dye		Disperse dye	Disperse dye
h. Material		100% polyester	100% polyester
i. Washing test no. 3 (1) Change in shade (2) Staining on polyester		GS NO. 4 or better GS NO. 4 or better	GS NO. 4 or better GS NO. 4 or better
j. Dye fastness to light		Class V	Class V
k. Substrate		Staple spun polyester	Staple spun polyester
l. Shade		Dark Khaki	Dark Khaki
m. Hot iron test		Hot iron test should not effect on shade strength	Hot iron test should not effect on shade strength
25.	Button Plastic 4 x Holes		
a. Material		Plastic	
b. Size		19mm	
c. Specific gravity		1.2	
d. Cold Water Absorption		1%	
e. Hot Water Absorption		3%	
f. Thermal Shock Test		The button when transferred from boiling water to cold water shall not show any sign of distortion	
g. Hot ironing test		The washed button when subjected to hot ironing (Not too hot to burn the attached fabric piece) should not melt or be deformed in any way	
h. Dye fastness to light		Class - V	
i. Washing Test - ISO No 3 (1) Change in shade (2) Staining on polyester (3) Staining on Woolen		GS No. 4 or better GS No. 4 or better GS No. 4 or better	
26.	Velcro Tape (Male and Female)		
a. Width		25 mm $\pm$ 1 mm	
b. Length		Mil Olive	
c. Shade		25 meter	
d. Weight / lineal meter conditioned		16 $\pm$ 1 gm	

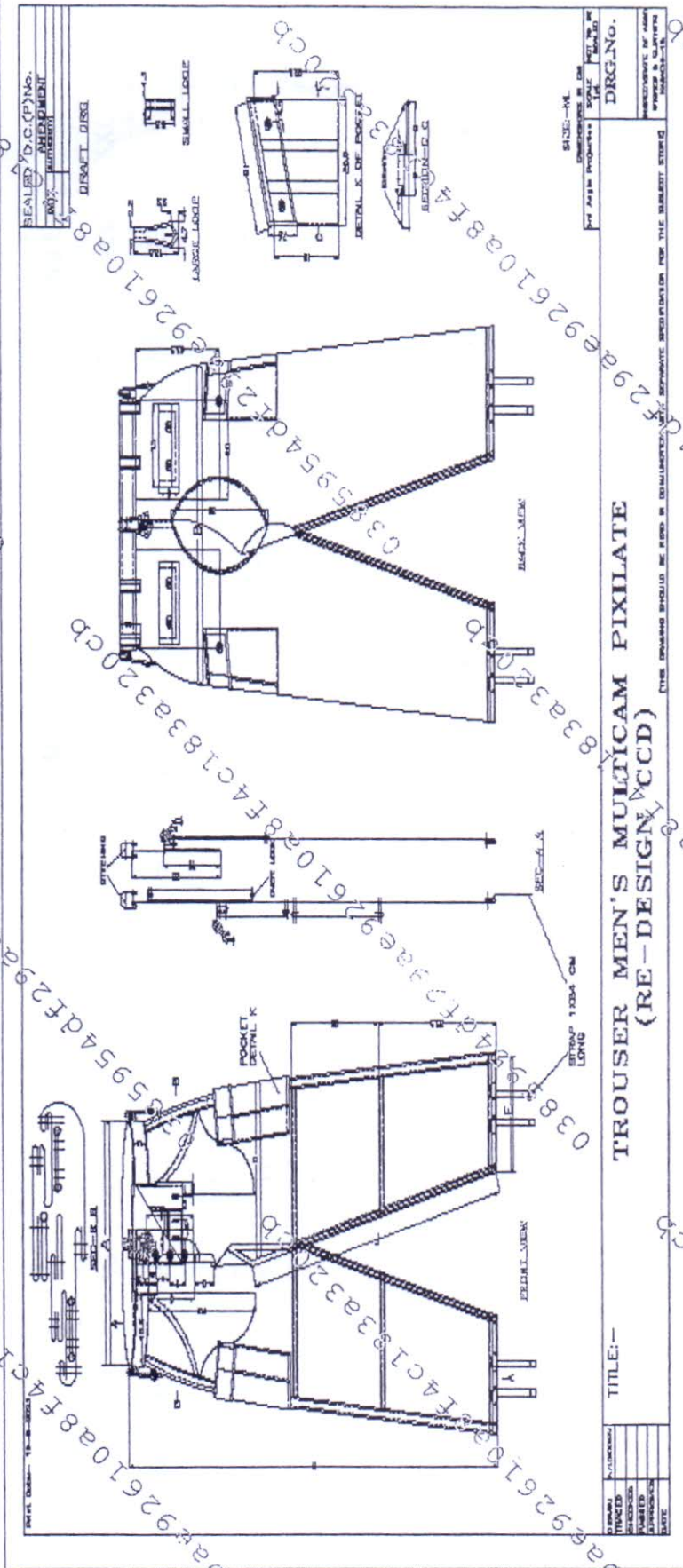
	e. Sticking Properties (1) Attached with 300 grams (2) After sticking un-sticking 200 times with 300 grams load	Satisfactory Satisfactory
	f. Washing Test - ISO No 3 (1) Change in shade (2) Staining on polyester (3) Staining on Woolen	GS No. 4 or better GS No. 4 or better GS No. 4 or better
27.	Washing Label Size 10x10 cm	
	a. Wt/ sq mtr	65±5 g
	b. Thread per 25mm	
	(1) Warp	110±2
	(2) Weft	68±1
	c. Denier	
	(1) Warp	194±20 Den
	(2) Weft	172±20 Den
	d. Average Breaking Strength (10.2 x 16.8 cm)	
	(1) Warp	118±10 Kg
	(2) Weft	68±5 Kg
	e. Bowl Test	Satisfactory
	f. Material	100% Polyester
	g. Back Side of Label	Back side of label shall be coated with Polyurethane to retain dimensions
	h. Dye	The labels shall be printed with disperse
	i. Washing Test - ISO No.3 (Repeat 4 washes)	No visible change
28.	Packing	As per standard packing

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DRAWING

TROUSERS MEN'S MULTICAM PIXILATE



TROUSER MEN'S MULTICAM PIXILATE
(RE-DESIGN CCD)

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Appendix -I

SIZE CHART

SHIRT MEN'S MULTICAM PIXILATE

SHIRTS CCD UNIFORM

Ser	Description	Small				Medium		Large		Extra Large			Tol +	
		XXS	XSF	XSL	SF	SL	MF	ML	LF	LL	XLF	XLL		XXL
1.	Length at back	79	80	84	81	84	80	84	80	84	83	83	84	2
2.	Chest (Round)	102	106	106	112	112	117	117	122	123	127	132	137	1.3
3.	Waist	48	51	51	54	54	56	56	59	59	61	64	66	1.3
4.	Bottom	51	53	53	56	56	59	59	61	61	64	66	69	1.3
5.	Shoulder	43	45	44	46	46	48	48	50	51	52	52	54	0.6
6.	Sleeve	60	61	63	61	63	63	64	63	65	63	65	65	1.3
7.	Collar	44	45	45	46	46	47	47	49	49	50	51	51	1.0
8.	Arm Hole	27	27	27	27	27	28	28	28	29	30	29	30	0.5

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Appendix -II

SIZE CHART

TROUSERS MEN'S MULTICAM PIXILATE

TROUSERS CCD UNIFORM

Ser	Description	Small					Medium		Large		Extra Large			Tol +
		XXS	XSF	XSL	SF	SL	MF	ML	LF	LL	XLF	XLL	XXL	
1.	Waist	73	76	76	82	82	87	87	92	92	98	102	106	1.3
2.	Hip	95	100	100	105	105	109	109	115	115	120	125	128	1.3
3.	Thigh	65	67	67	69	69	72	71	73	73	76	79	80	1.3
4.	Knee on 13" from crutch	54	56	56	57	57	58	58	59	59	59	61	62	0.6
5.	Bottom	45	46	46	48	46	47	47	48	47	48	50	50	0.6
6.	Inseam	89	84	89	84	89	82	89	84	89	89	88	89	2.5
7.	Front Rise	30	31	31	31	32	31	33	32	32	33	33	34	0.6
8.	Back Rise	42	44	43	43	43	43	44	44	45	45	46	46	0.6

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Appendix - IV**FIXED DIMENSIONS FOR ALL SIZES
TROUSER MEN'S MULTICAM PIXILATE**

Ser	Description	Dimensions	Tolerance $\pm$
		(In cm)	
1.	Waist belt Width	4.5	+0.5
2.	Belt loop length	7.0	+0.5
3.	Belt loop width	1.2	+0.3
4.	Fly width	4.5	0.3
5.	Fly length full	22.5	0.6
6.	Upper Pockets patch length	31.5	0.6
7.	Upper Pockets waist seam	12	0.6
8.	Upper Pocket side seam	17.8	0.6
9.	Cargo Pocket Flap length	21.5	0.6
10.	Cargo Pocket Flap width	8.0	0.3
11.	Cargo Pocket height (two sides)	18 and 22.5	0.3
12.	Cargo Pocket width at bottom	20.0	0.6
13.	Cargo Pocket side box	5.5	0.3
14.	Seat Patch length	38.5	0.6
15.	Knee Patch length	28	0.6
16.	Back Pocket patch length	18.5	0.6
17.	Back Pocket patch width	18.5	0.3
18.	Back Pocket Flap (L x W)	15 x 6.5	0.6

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